



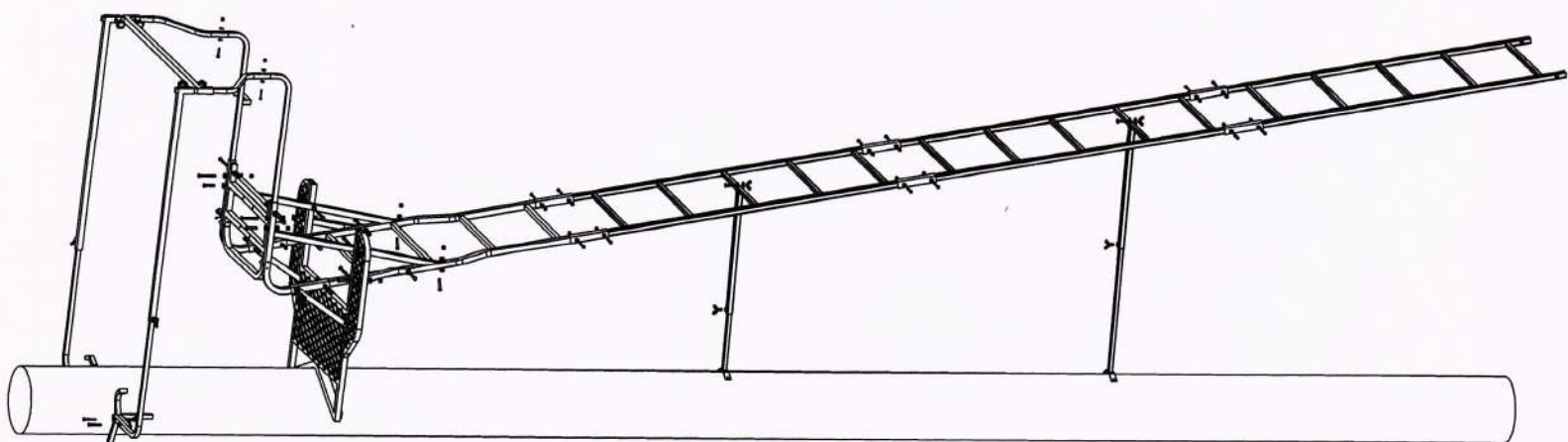
SKUNK APE
TREE STANDS

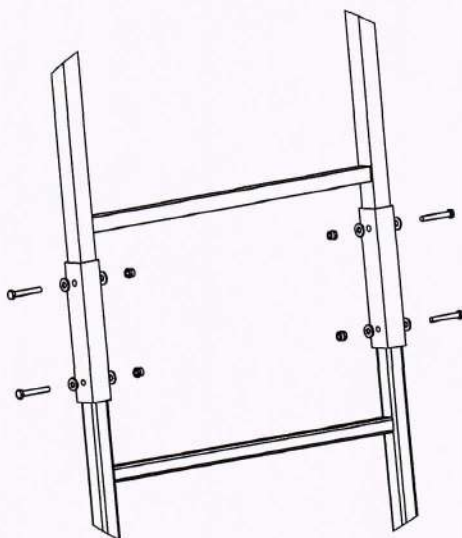
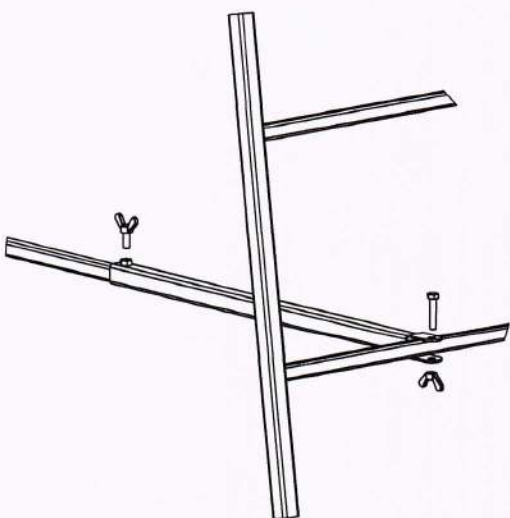
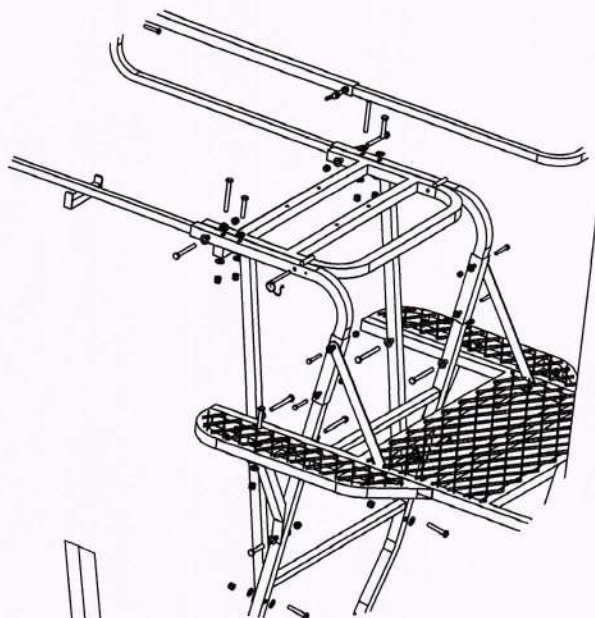
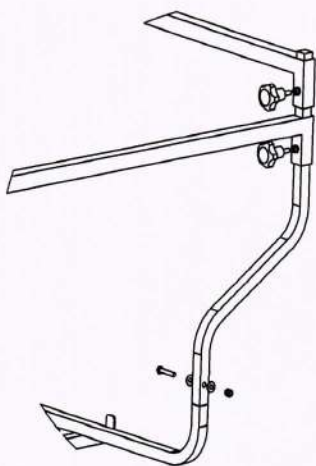
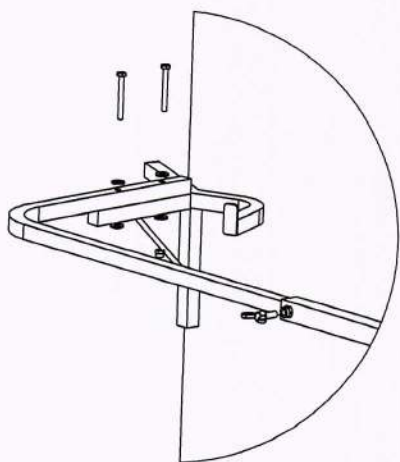
SATS1 Assembly Instructions and complete parts list.

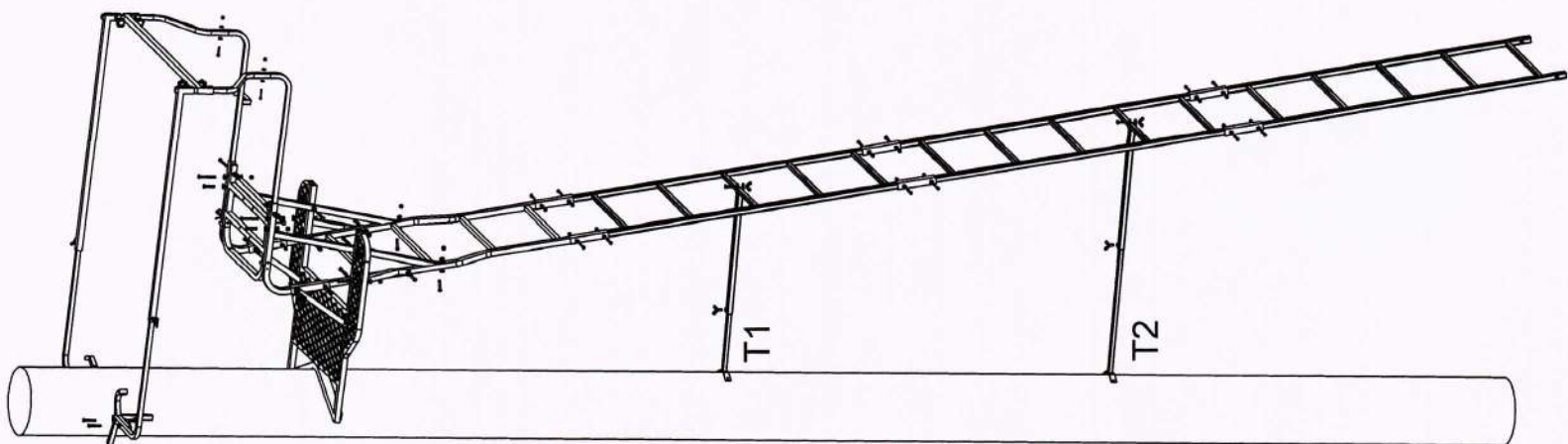


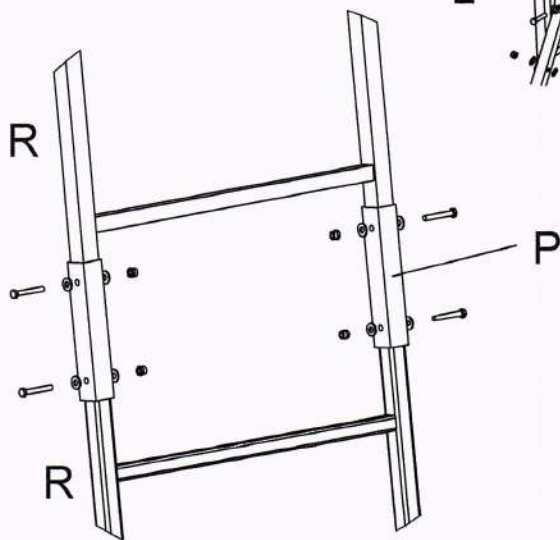
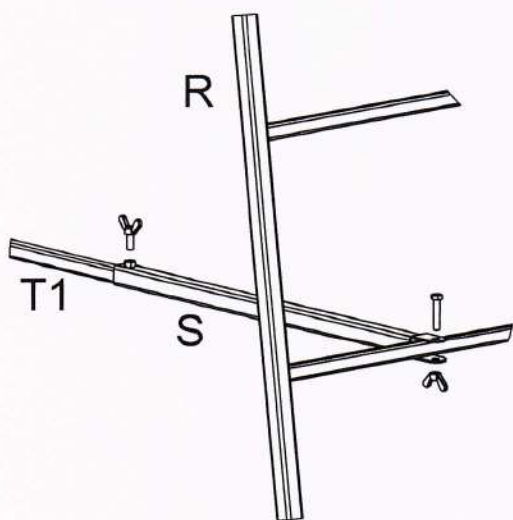
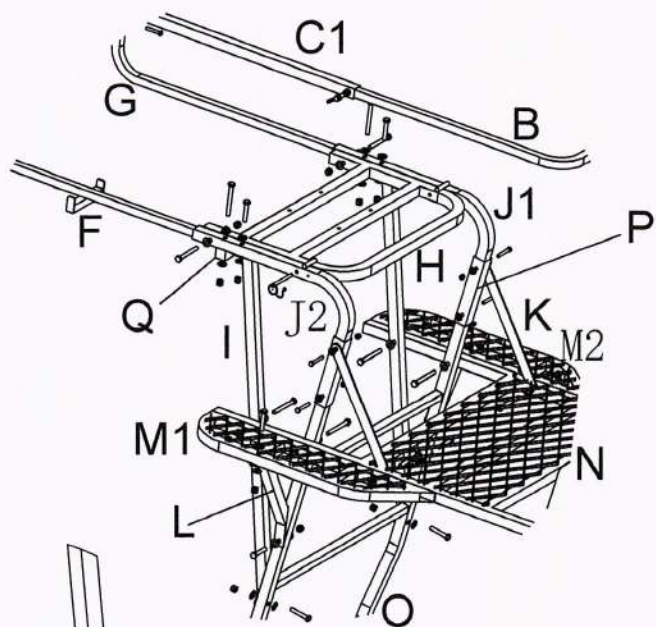
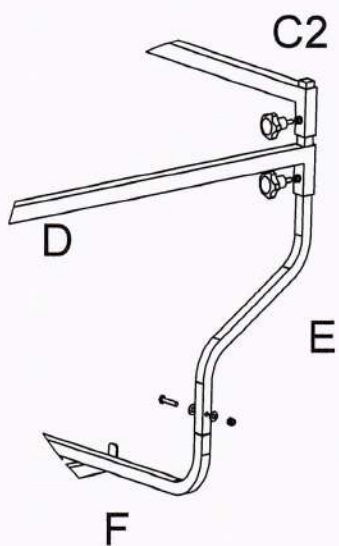
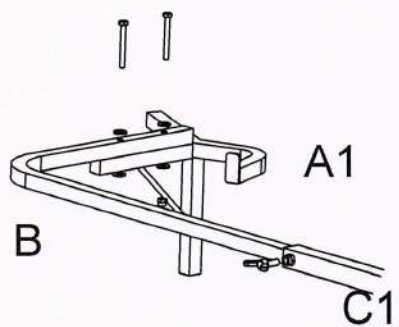
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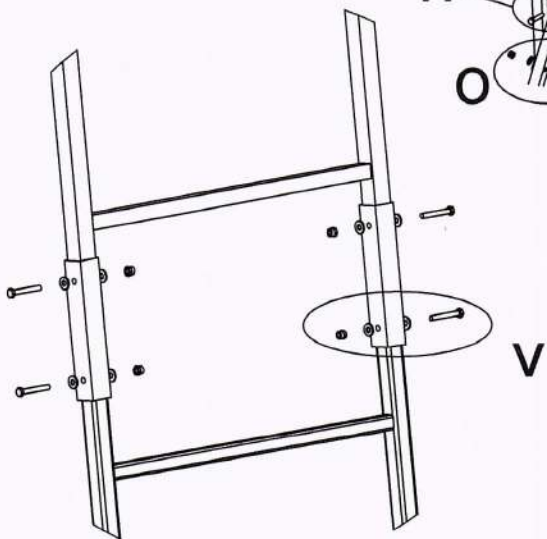
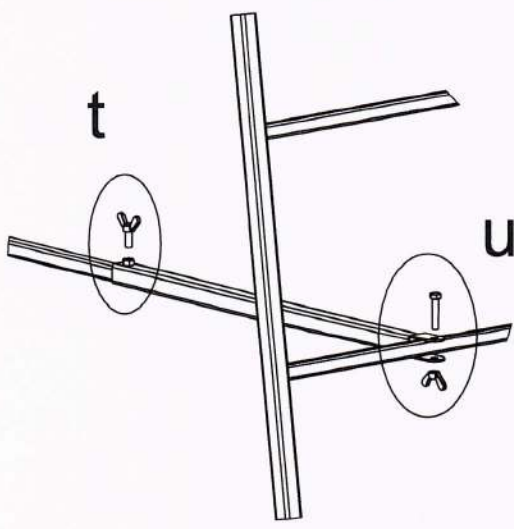
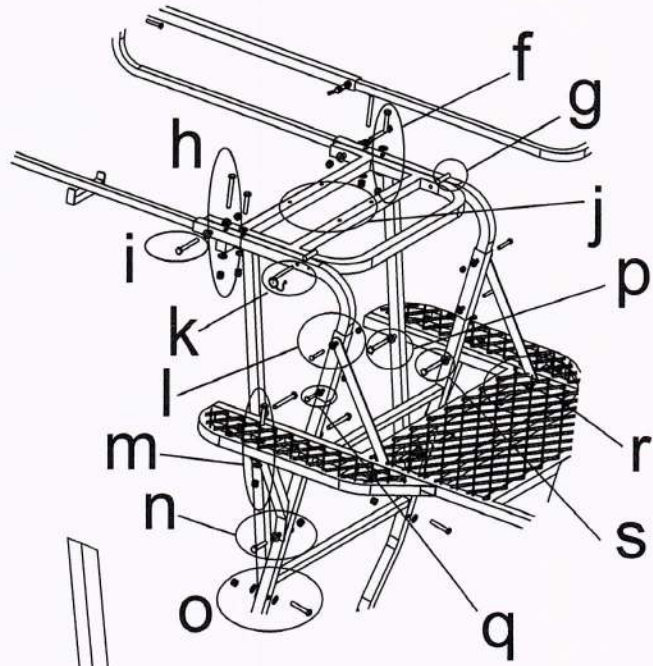
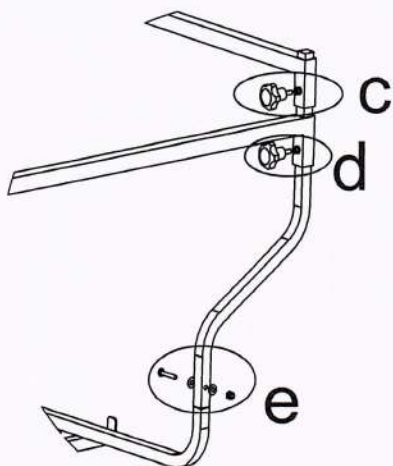
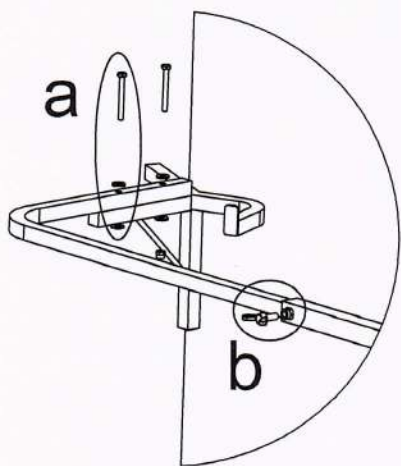
manufacturer's assembly instructions constitutes a failure to properly use this product. It is imperative that the owner of this product, or any other product(s) read and follow all the instructions and warnings contained in this manual prior to attempting to use this product(s), or any other product(s). This failure could result in accidental injury or death!

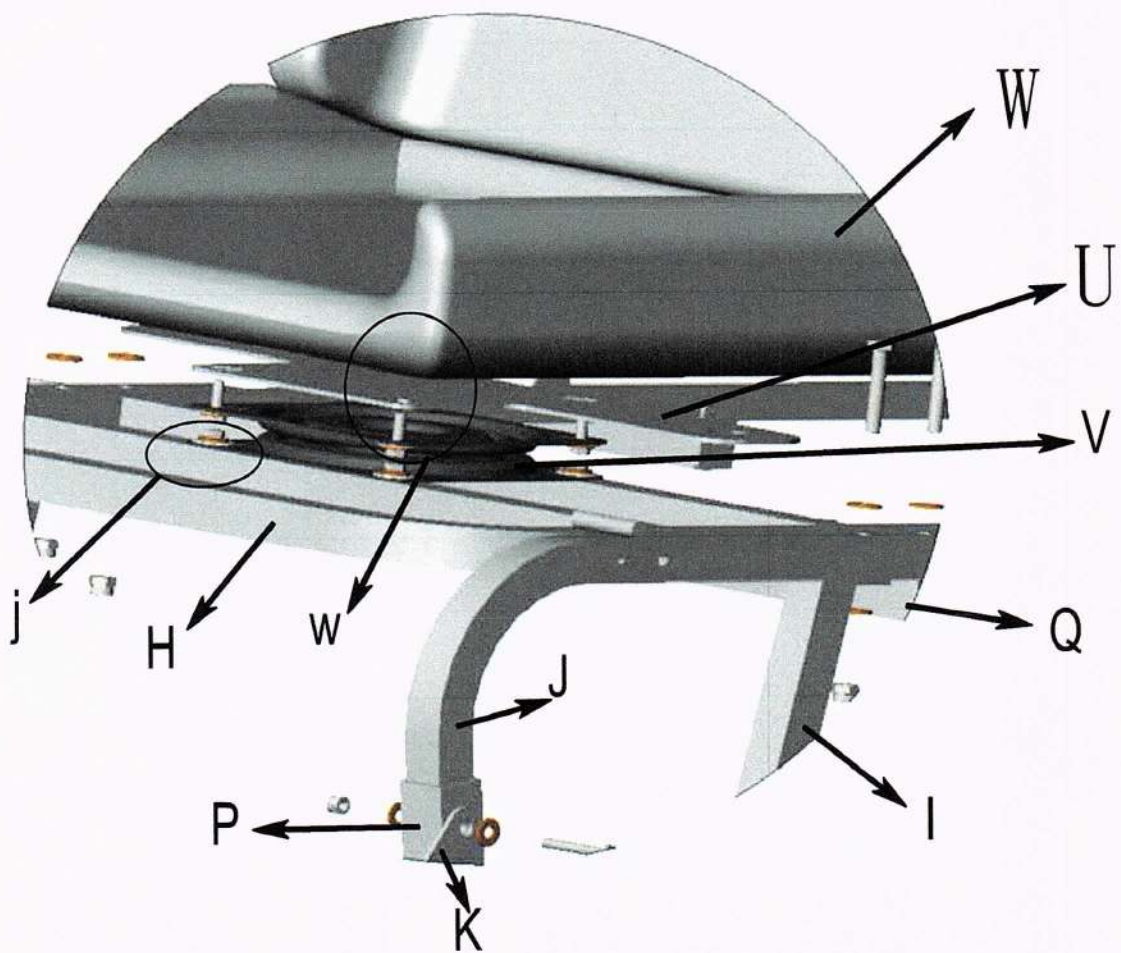


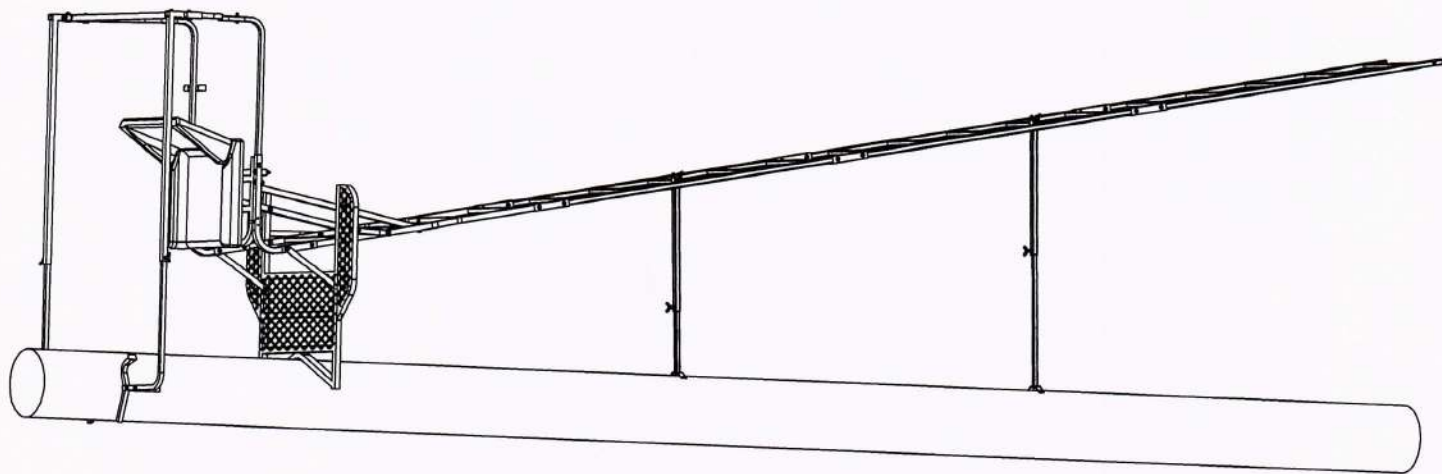










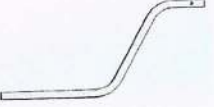


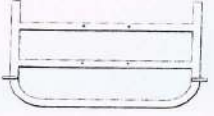






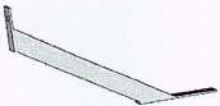
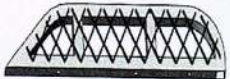
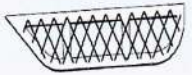
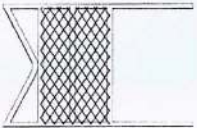
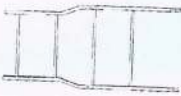


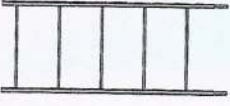












SATS1 LADDERSTAND

No.	Description	Spec.	Qty	Remark
A1	Left tree support brace		1	
A2	Right tree support brace		1	
B	Male shooting rail		2	
C1	Left female shooting rail		1	
C2	Right female shooting rail		1	
D	Shooting rail connecting tube		1	
E	Shooting rail support tube		2	
F	Male seat support tube with holder		1	
G	Male seat support tube		1	
H	Seat frame		1	
I	Top ladder support tube		2	
J1	Left top ladder support bending tube		1	

No.	Description	Spec.	Qty	Remark
J2	Right top ladder support bending tube with quick pin installed.		1	
K	1" Flat bar brace		2	
L	Right/left foot platform support tube		2	
M1	Right foot platform		1	
M2	Left foot platform		1	
N	Main foot platform		1	
O	Top ladder		1	
p	Sleeves		8	
Q	Connecting tube of seat support tubes		1	
R	Ladder sections		3	
S	Female adjustable support bar		2	
T1	600mm Male adjustable support tube		1	

No.	Description	Spec.	Qty	Remark
T2	840mm Male adjustable support tube		1	
U	Seat setting plate with safety belt.		1	
V	Swivel		1	
W	Rotatable Seat		1	
a	Install left/right tree support brace(A1/A2) to Male shooting rail(B) in 4 M6*55mm bolts and nuts.Each bolt should have two nylon washers.	M6*55mm	4	
b	Install Male shooting rail(B) to left/right female shooting rail(C1/C2) in 4 M8*20mm bolts and nuts.Each bolt should have two nylon washers.	M8*20mm	2	
c	Fix left/right female shooting rail(C1/C2) on the shooting rail support tube(E).	M6 plastic head bolts	2	
d	Fix shooting rail connecting tube(D)on the shooting rail support tube(E).	M6 plastic head bolts	2	
e	Install male seat support tube with holder(F) to the shooting rail support tube(E) in 2 M6*35mm bolts and nuts.Each bolt should have two nylon washers.	M6*35mm	2	
f	Install J1&J2 to Top ladder support tube(I) in 2 M8*45mm bolts and nuts.Each bolt should have two nylon washers.	M8*45mm	2	
g	Put 2 silence PVC sleeves (g) over the seat support bar.		2	
h	Install the connecting tube of seat support tubes(Q) to J1 and J2 in 2 M8*70mm bolts and nuts.Each bolt should have two nylon washers.	M8*70mm	2	
i	Bolt the J1/J2 and F and H together in 2 M8*70mm bolts and nutswith a nylon washer between J1/J2 and H.Each bolt should have two nylon washers.	M8*70mm	2	
j	Bolt the swivel plate and the seat frame(H) together in 4 M6*40mm bolts and nuts with one metal washer on the side of swivel plate. Each bolt should have two nylon washers.	M6*40mm	4	

No.	Description	Spec.	Qty	Remark
w	Install the swivel plate to the plastic seat in 4 M6*20mm bolts and nuts with one metal washer on the side of swivel plate. Each bolt should have two nylon washers.	M6*20mm	4	
k	Installed in advance to fix the seat frame.	Quick pins	1	
l	Install the 1" flat bar brace(K) and sleeve(P) and seat support bending tube(J1/J2) together in 2 M6*45mm bolts and nuts. Each bolt should have two nylon washers.	M6*45mm	2	
m	Install the Right/left foot platform support tube(L) to the right/left foot platform(M1/M2) in 2 M8*45mm bolts and nuts. Each bolt should have two nylon washers.	M8*45mm	2	
n	Install the Right/left foot platform support tube(L) to the top ladder (O) in 2 M8*40mm bolts and nuts. Each bolt should have two nylon washers.	M8*40mm	2	
o	Install the Top ladder support tube(l) to the top ladder (O) in 2 M8*45mm bolts and nuts. Each bolt should have two nylon washers.	M8*45mm	2	
p	Bolt the Top ladder support tube(l) and main foot platform(N) and right/left foot platform(M1/M2) together in 2 M8*90mm bolts and nuts. Each bolt should have two nylon washers.	M8*90mm	2	
q	Insert the Top ladder(O) to left/right top ladder support bending tube (J1/J2) firstly, then bolt them together with sleeves(P) in 2 M6*40mm bolts and nuts. Each bolt should have two nylon washers.	M6*40mm	2	
r	Bolt the 1" flat bar brace(K) and right/left foot platform (M1&M2) and main foot platform(N) together in 2 M8*70mm bolts and nuts. Each bolt should have two nylon washers.	M8*70mm	2	
s	Bolt the top ladder(O) and right/left foot platform (M1&M2) and main foot platform(N) together in 2 M8*90mm bolts and nuts. Each bolt should have two nylon washers.	M8*90mm	2	
t	Fix the male adjustable support tube	M8*20mm	2	
u	Bolt the adjustable support bar assembly to the 7th ladder rung and the 14th ladder rung on the ladder sections(R) in M8*40mm bolts and wing-nut.	M8*40mm	2	
v	Insert one ladder section(O) into another one, then install the sleeves, then bolt them together in 12 M6*40mm bolts and nuts. Each bolt should have two nylon washers.	M6*40mm	12	